

### **TECHNICAL DATA SHEET** LOX-8<sup>®</sup> **Full Density Thread Seal Tape**



Multi-Purpose – Oxygen Tested – Cryogenic Tape

#### **Product Description**

LOX-8 Full Density Thread Seal Tape is a multi-purpose and oxygen-approved tape suitable for use in all situations, including cryogenic assemblies. May be used alone or with Fluoramics' pipe sealants.

#### **Features and Benefits**

- Full Density, minimal usage, repeatable results
- Service temperature range -240°C (-400°F) to +287°C (+550°F)
- High pressure applications
- Anti-galling and anti-seizing
- Silicone-free
- Seals all sizes and types of threaded joints
- VOC-free
- Non-toxic, non-hazardous, approved for food service area
- Oxygen tested
- Produced from 100% U.S.-made PFOA/PFOS-free resin

#### **Applications**

- Natural gas applications .
- Cryogenic applications
- Welding and industrial gases
- Gasoline, diesel, kerosene fuel systems
- . Chlorine (liquid and gaseous) and powerful oxidizers
  - Oxygen systems (liquid and gaseous)
  - Valves in bottled gases
  - Water and wastewater processina
  - Ammonia and freon refrigeration service
  - Paint systems .

- Wafer fab
- Offshore drilling rigs
- Coal power plants
- Oil-based systems
- Aerospace
- Medical and nuclear
- Chemical processing

LOX-8 Full Density Thread Seal Tape is a very safe, solvent-free PFOA/PFOS-free product. Non-hazardous under the consumer product safety regulations OSHA 29 CFR 1910.1200 and WHMIS. See Safety Data Sheet for additional information.

Always keep unused product in original container. DOT-classified as non-hazardous, can be shipped by ground & air with no restrictions. See Safety Data Sheet for additional information.





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#### **Specifications and Approvals**

- MIL-T-27730A
- A-A 58092
- ASTM G72 (High Pressure Oxygen)
- FDA approved for food use 21 CFR 177.1550
- <u>Chlorine Institute (Pamphlet 164)</u>

Test/Specification	Rating
Appearance	Light green
Texture	Tape: smooth
Relative Thickness Relative Density	0.0035" (0.0889 mm) 1.4 g/cm3
Chemically Inert Non-Toxic	Yes Yes
Flammability Flash Point	Non-flammable None
VOC Content	0%
PFAS - PFOA	0 parts per trillion
PFAS - PFOS	0 parts per trillion
Manufactured with EU Regulatory Compliant Resins	Yes

Test/Specification	Rating
FDA 21 CFR 177.1550 (food service area)	Yes
Chlorine Approved	Yes
Oxygen Tested ASTM G72 (2015) High Pressure Oxygen ISO 21020 - Steady-state oxygen service	Yes AIT: 472 C 345 bar (5004 psi)
Service Temperature Range	-240°C (-400°F) to+287°C (+550° F)
MIL-T-27730A	Yes
AA 58092	Yes
Made in USA	Yes
Shelf Life	Unlimited
Max Pressure Rating	+ 10,000 PSI / 689 Bar

#### How to Apply

- Clean the male and female threads of dirt or oil.
- Starting two threads back from the end of the male fitting, apply two wraps of LOX-8 Full Density Thread Seal Tape in the direction of thread rotation, maintaining tension on the tape while wrapping.
- For large or critical connections, apply thread sealant paste over the tape. See directions below.

#### When using LOX-8 Full Density Thread Seal Tape with LOX-8 Thread Sealant:

- Apply LOX-8 Full Density Thread Seal Tape as directed above.
- Use your finger to liberally apply LOX-8 Thread Sealant to fill the threads.
- Fit and torque the male and female pieces together. Hand tighten or use standard pipe tools to torque.
- Wipe off excess sealant.
- Be careful not to over-tighten fittings, as the fittings may crack.
  - For reapplication, clean the male and female threads of dirt or oil.
    - 1. Use a brass or stainless-steel wire brush to clean off material on the threads
    - 2. Wipe down the threads using a lint-free cloth and acetone
    - 3. Re-assemble



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#### Packaging

Part No.	Size
9010002	<sup>1</sup> / <sub>4</sub> " x 260"
9010003	<sup>1</sup> /4" x 520"
9010005	<sup>1</sup> / <sub>2</sub> " x 260"
9010008	½" x 1296"
9010010	³∕₄'' x 520''
9010013	<sup>3</sup> ⁄ <sub>4</sub> " x 1296"



## LOX-8<sup>®</sup> FULL DENSITY THREAD SEAL TAPE IS COMPATIBLE WITH THESE AND OTHER SIMILIAR AGGRESSIVE CHEMICALS:

Acetylene Aluminum Chloride Ammonia Ammonium Hydroxide Ammonium Nitrate Ammonium Perchlorate Anhydrous Ammonia Antimony Trichloride Argon Bicarbonate Acid Boron Trichloride Boron Trifluoride Bromine Bromine Trifluoride (gaseous) Calcium Hypochlorite Carbon Dioxide Chlorine (liquid & gaseous) Chlorine Trifluoride (gaseous) Chlorosilanes Chlorosulfonic Acid Chromic Acid Chromyl Nitrate Diesel Fuel

Ethylene Oxide Fluorine (gaseous) Fuming Nitric Oxide Gasoline Helium Hydrochloric Acid Hydrogen Hydrogen Bromide Hydrogen Fluoride Hydrogen Peroxide (all concentrations) Hydrogen Sulfide Hydroiodic Acid Hydrofluorosilicic Acid Hypochlorite solutions lodine Kerosene Methane (Biogas) Muriatic Acid Natural Gas (liquid & gaseous) Nitric Acid Nitrogen Nitrogen Oxides Nitrogen Trifluoride

Oleum Oxygen (liquid & gaseous) Ozone Peracetic Acid Phosphoric Acid Potassium Perchlorate Potassium Persulfate Propane (liquid & gaseous) **Propylene** Oxide Silane Silicone Tetrachloride Sodium Hydroxide Sodium Hypochlorite Sodium Perchlorate Sodium Peroxide Sulfur Dioxide Sulfur Trioxide Sulfuric Acid Thionyl Chloride Titanium Tetrachloride Uranium Hexafluoride Zinc Orthophosphate

# LOX-8<sup>®</sup> FULL DENSITY THREAD SEAL TAPE IS COMPATIBLE WITH THE FOLLOWING PIPES AND THREADS (PARTIAL LIST):

Aluminum Brass Bronze Cured epoxies

Glass – ceramics Iron Lead Stainless steel Steel Zinc